



## Roller gear & cam mechanism NC rotary table

# RKT600



The **RKT500** has further evolved, load workpieces with a **@600**.

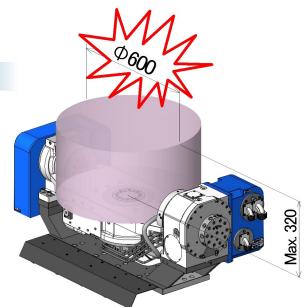


Roller gear & cam

Compact design fits on small machining centres with No. 30 taper spindle. Integrates large aluminium workpiece machining.

#### **Features**

- The roller gear & cam mechanism maintains stable accuracy for a long term and achieves high-speed rotation.
- The built-in rotary joint supports a total of 11 ports: 10 hydraulic / pneumatic ports and 1 coolant port.
- Maximum allowable work diameter: 600

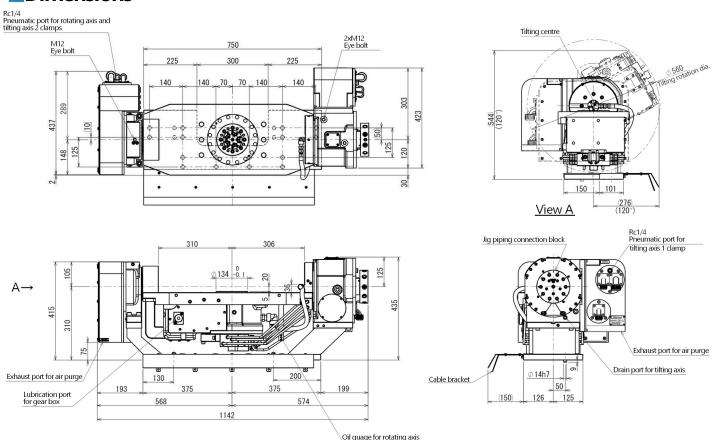


### Specifications

Table	Centre	Clamping torque		Max. pneumatic	Total reduction ratio		Max. rotating speed		Allowable	Allowable mass	Max.diameter	Mass of product
diameter	height	Rotating axis	Tilting axis	pressure	Rotating axis	Tilting axis	Rotating axis	Tilting axis	work inertia	of workpiece	of workpiece	wass or product
mm	mm	N·m	N·m	MPa	Notating axis	Titting axis	min <sup>-1</sup>	min <sup>-1</sup>	kg·m²	kg	mm	kg
φ 134	310	600	740	0.7	1/50	1/30	<sup>*1</sup> 80 (60)	<sup>*2</sup> 50 (33.3)	1.8	100	600	296

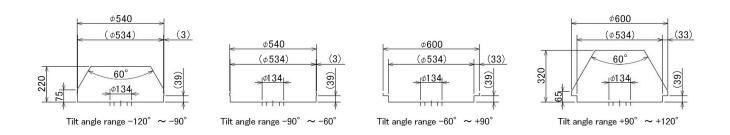
- ¾1 When the eccentric torque of work piece is more than 50 Nm, max. rotating speed of the rotating axis becomes the value in ( ).
- %2 When the workpiece mass is more than 50 kg, max. rotating speed of the tilting axis becomes the value in ( ).
- ※3 Clamping torques above are at pneumatic pressure of 0.5 MPa.

#### Dimensions



#### ■Work loadable area

The loadable area shown here is that of the RKT600, which is mounted 50mm offset towards the operator side and inclined towards the column side on a FANUC ROBODRILL  $\alpha$ -D28LiB5 ADV Plus Y500 300mm high column.



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