

Chuck

(DGチャック事例集) Custom-Designed CHUCK CATALOG



デュアルロックチャック **Dual Lock Chuck**

Series

2段階把握。 多彩な把握で思い通りの加工を

2-way gripping Unbelievable versatility with the ability to grip anything you want

DL200 シリーズの特長 **DL200 Series Features**

● 多彩な把握で高い生産性を実現! Increased gripping options

KITAGAWAが開発した2段階把握。ジョーが平行移動してワークを把握、そして引込んで着座します。従来のジョー引込みチャック のようにジョーがZ方向に飛び出さないためワークとの干渉がなく、狭い部分や入り組んだ部分の把握が可能です。また、把握径は チャック外径までと広く、内径把握仕様でも使用できます。把握場所を選ばない多彩な把握で、様々なワークに対応します。前後工 程に合わせた柔軟な加工に対応し、生産性の向上に貢献します。

KITAGAWA introduces the worlds first chuck with two stage gripping action. Parrallel jaw clamping with secondary pull back action for work seating.

Jaws do not protrude in the Z axis unlike conventional pull back chucks. This allows for improved gripping on

difficult areas The gripping range is extended up to the chuck OD allowing a wider range of workpieces to be machined.

● 量産加工に最適! Ideal for volume production machining

防塵、グリス密封構造で、耐久性に優れたチャックです。量産加工、自動化ライン導入に最適です。 Dust proof sealed body design for long life. Suitable for automation and volume production.

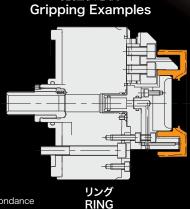
●ジョー成形が簡単! Easy jaw forming

ジョーには、セレーションジョーを採用。お客様自身で簡単にジョー成形が可能です。変種変量生産にも適しています。 Standard serrated jaws are used for easy jaw forming by customer.

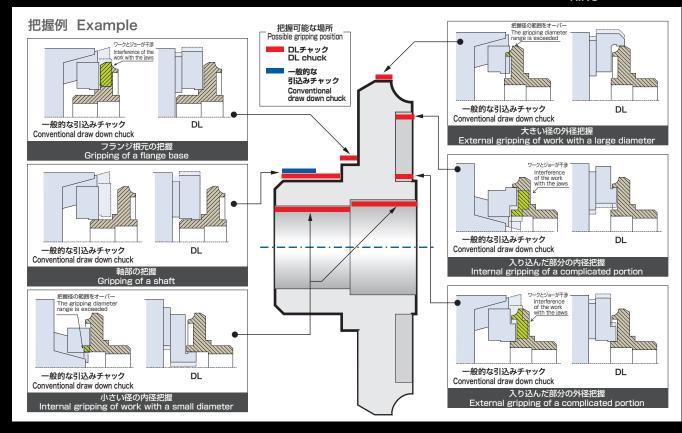
*CE Correspondance

*CE対応品





把握状態例

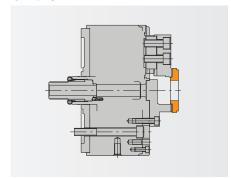




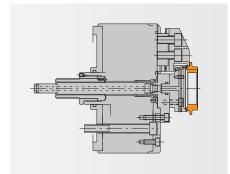


DL200シリーズワーク事例 DL200 Series - Gripping Examples

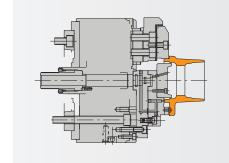
● サブギア SUB GEAR



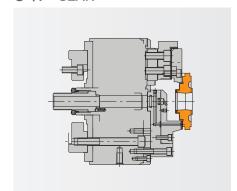
●スプロケット SPROCKET



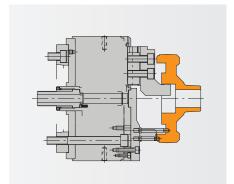
●ハブ HUB



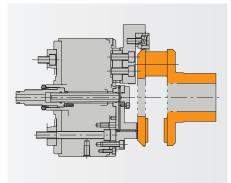
●ギア GEAR



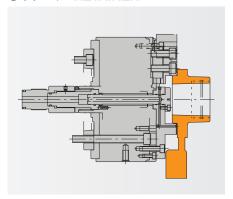
●ベアリング BEARING



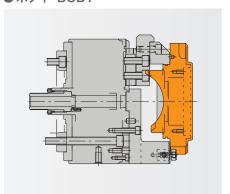
●キャリア CARRIER



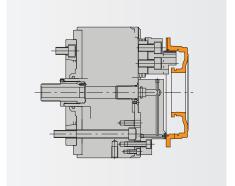
●リテーナ RETAINER



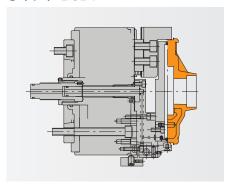
●ボディ BODY



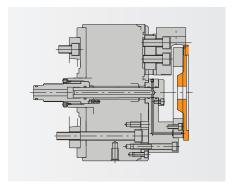
● クラッチ CLUTCH



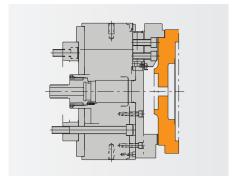
●ボディ BODY



●ディスク DISK



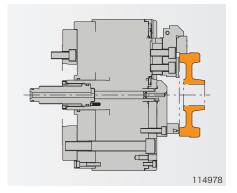
●フライホイール FLY WHEEL



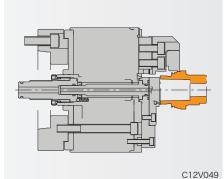


DL200シリーズワーク事例 DL200 Series - Gripping Examples

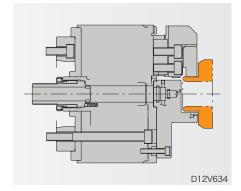
● カウンタドリブンギア COUNTER DRIVEN GEAR



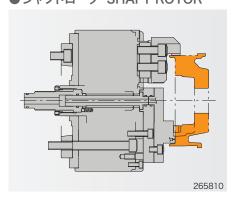
●キャップ CAP



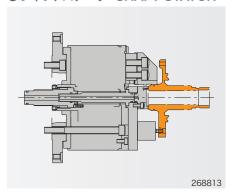
● サイドギア SIDE GEAR



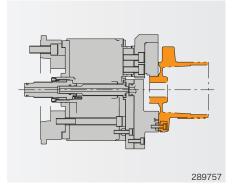
● シャフトロータ SHAFT ROTOR



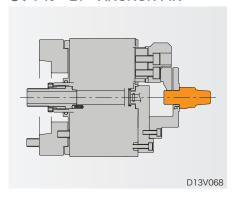
● シャフトステータ SHAFT STATOR



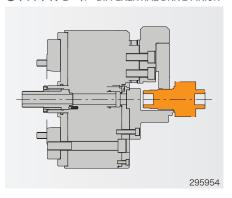
● モーターハウジング MOTOR HOUSING



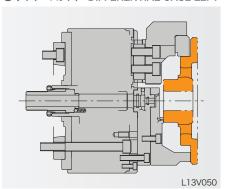
●アンカーピン ANCHOR PIN



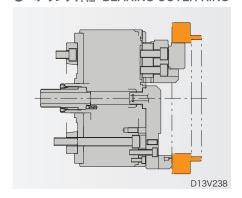
● デフドライブピニオン DIFFERENTIAL DRIVE PINION



● デフケースレフト DIFFERENTIAL CASE LEFT



●ベアリング外輪 BEARING OUTER RING



パワーウイングチャック Power Wing Chuck

PW(C) Series

2爪パワーウイングチャック 2-Jaw Power Wing Chuck

PWT(C) Series

※PWC型がコンペタイプであり、偏心が可能ですが寸法と他の仕様は、PW型と同じです。 ※PWC has the same specification as PW with the exeption of the fact that PWC is a compesation type.

※PWTC型がコンベタイプであり、偏心が可能ですが寸法と他の仕様は、PWT型と同じです。 ※PWTC has the same specification as PWT with the exeption of the fact that PWTC is a compesation type.

ワーク素材を引込む安定把握。しっかり掴んで荒加工に最適

Draw down several materials for steady gripping For gripping of square or flange castings or forgings



PW(C)シリーズの特長 PW(C) Series Features

● 把握安定性が高く重切削が可能です Powerful Gripping

ワークをラジアル方向へ把握し、さらに強力な引きつけ作用でチャック端面に密着させますから把握が確実で安定しており重切削が可能です。

After gripping the component in a radial direction, a power PULL-BACK action is applied which significantly increases the Gripping Force, allowing a heavier machine cut to be taken.

● 長時間安定した把握力が得られます High Durability

マスタージョーが球体構造となっていますからシール性がよく長期間安定した把握力が得られます。 Master jaws are of spherical design and sealed against swarf and coolant. This permits High Gripping Forces to be retained between Lubrication periods.

● 左右のイコライズは最大5°まで可能です JAW Equalising 5° max equalising angle

ばらつきのあるワークにも左右5°ジョーがイコライズし安定把握します。 Various workpieces can be firmly gripped by the self-equalising jaws to max 5°.

■最大テーパー20°までの把握が可能です Gripping on Tapered Parts

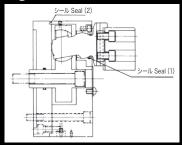
抜勾配のついた鋳造・鍛造品の黒皮面でもグリップピースで確実にテーパー部を 把握します。

The radial and PULL-BACK jaw action forgins to be securely gripped to maximum 20°.

● グリス密封性が大きく向上しました Complete Sealing

シール(1)に加え、ボデーと リアボデーの合わせ面にも シール(2)を挿入すること により封入グリスの密封性 を大きく向上させました。

Additional sealing at (1) and (2) reduces grease contamination and increases maintenance period.



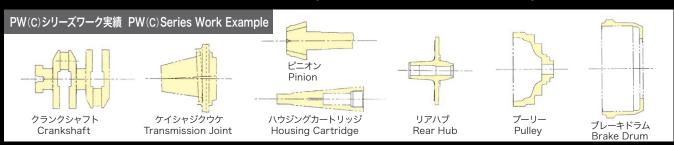
PWT(C)シリーズの特長 PWT(C) Series Features

■異形物把握用の2爪タイプ Two jaw type for gripping irregular workpieces

3爪タイプ(PWシリーズ)では把握することの難しい角材・角フランジ等の異形物を安定把握します。 Draw down action ensures secure gripping of workpiece onto a reference surf<u>ace.</u>

● PWシリーズとソフトジョーの互換性があります Compatible with PW series and soft jaws

*CE対応品 *CE Correspondance

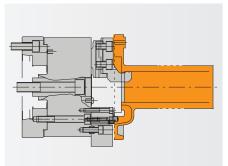


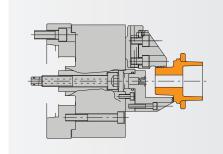


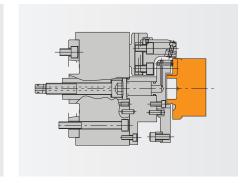
PW(C)シリーズワーク事例 PW(C) Series - Gripping Examples



● スクロール SCROLL



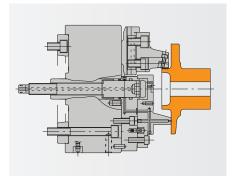


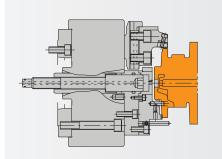


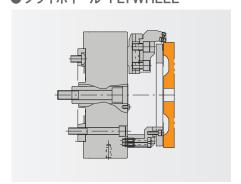
●ハブ HUB

● ハウジング HOUSING

●フライホイール FLYWHEEL



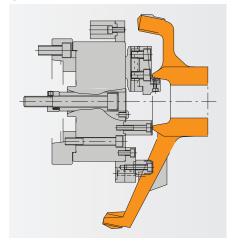


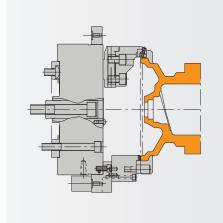


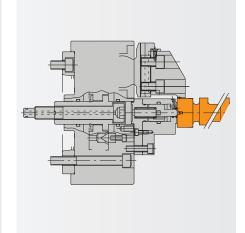
●ナックル KNUCKLE

● ピストンモータ PISTON MOTOR

● カムシャフト CAM SHAFT



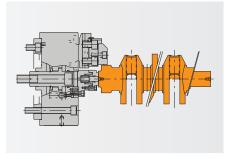


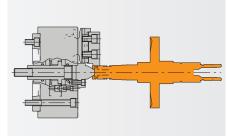


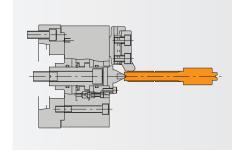
● クランクシャフト CRANK SHAFT

●シャフト SHAFT

●メインシャフト MAIN SHAFT



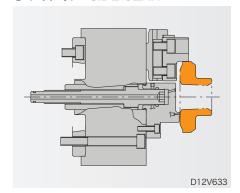




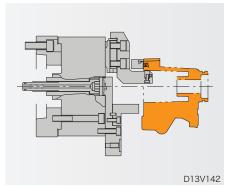


PW(C)シリーズワーク事例 PW(C) Series - Gripping Examples

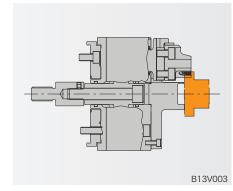
● サイドギア SIDE GEAR



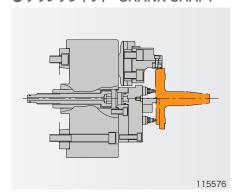
● ポンプハウジング PUMP HOUSING



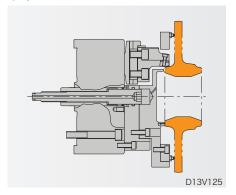
●ナット NUT



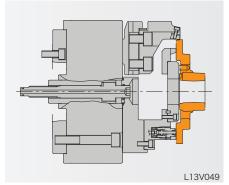
● クランクシャフト CRANK SHAFT



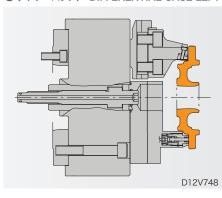
● ギア GEAR



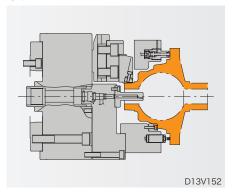
● デフケースレフト DIFFERENTIAL CASE LEFT



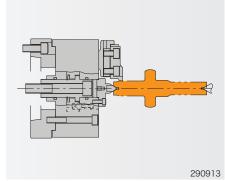
● デフケースレフト DIFFERENTIAL CASE LEFT



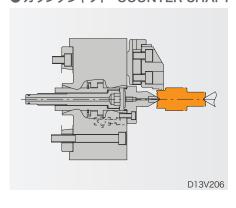
● デフケース DIFFERENTIAL CASE

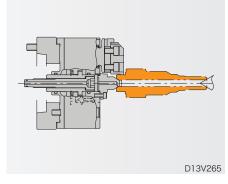


● インプットシャフト INPUT SHAFT

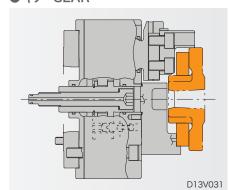


● カウンタシャフト COUNTER SHAFT ● リダクションドライブギア REDUCTION DRIVE GEAR





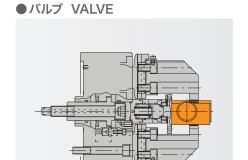
● ギア GEAR



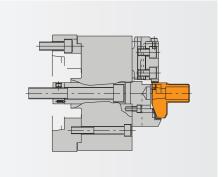


PWT(C)シリーズワーク事例 PWT(C) Series - Gripping Examples

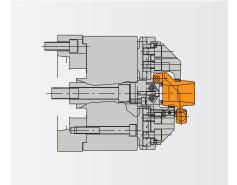




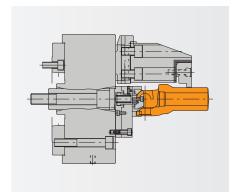
●ホルダ HOLDER



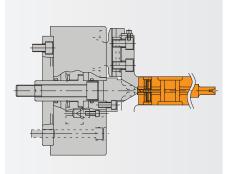
●アーム ARM



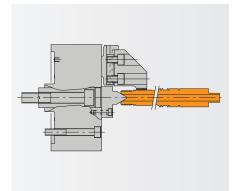
● スリーブ SLEEVE



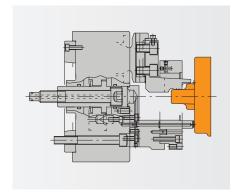
● バランスシャフト BALANCE SHAFT



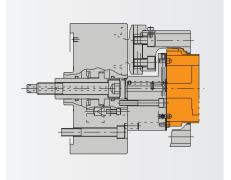
●シャフト SHAFT



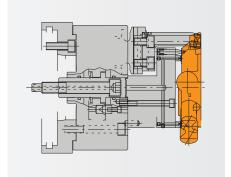
●ヘッド HEAD



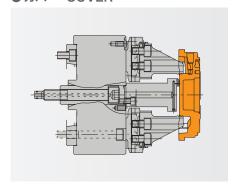
●ブロック BLOCK



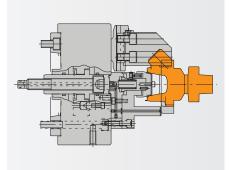
● シリンダヘッド CYLINDER HEAD



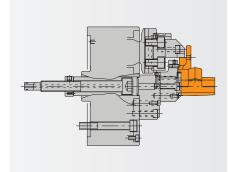
●カバー COVER



● シリンダーポンプ CYLINDER PUMP

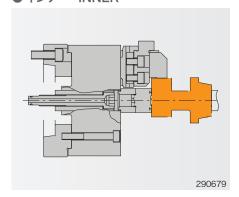


● ブラケット BRACKET

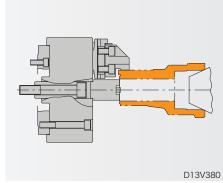


PWT(C)シリーズワーク事例 PWT(C) Series - Gripping Examples

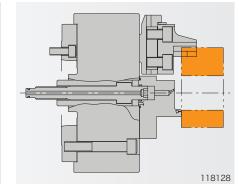




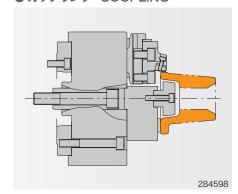
●ツールポット TOOL POT



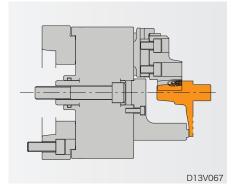
● ロッドカバー ROD COVER



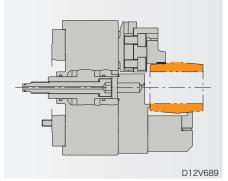
● カップリング COUPLING



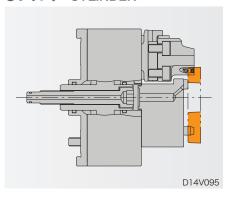
● アンカーピン ANCHOR PIN



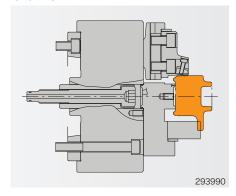
●ボス BOSS



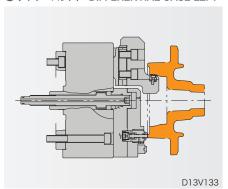
● シリンダ CYLINDER



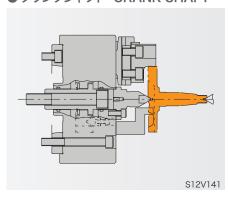
●ボディ BODY



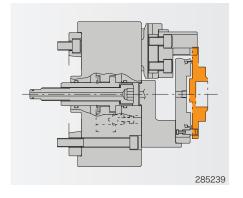
● デフケースレフト DIFFERENTIAL CASE LEFT



● クランクシャフト CRANK SHAFT



●プレート PLATE



プルロックチャック **Pull Lock Chuck**

中空プルロックチャック Open Centre Pull Lock Chuck

ワークを引込み高精度加工。 抜群の安定精度で仕上げ加工に最適

Draw down for high-precision processing Excellent stable accuracy

PUE06

内径プルロックチャック Internal Gripping Pull Lock Chuck



PU/PUB/PUEシリーズの特長 PU/PUB/PUE Series Features

● 把握安定性が高く重切削が可能です High gripping stability means heavy cutting is possible

ラジアル方向の把握と同時に強力な引きつけ作用でチャック基準面にワークを密着させ浮き上がりなく安定 した重切削が可能です。 Radial gripping forces and strong pull back action allow stable heavy cutting.

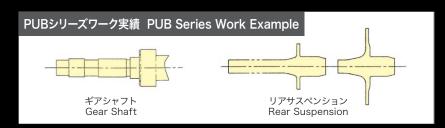
●繰り返し精度は抜群です Excellent repeatability!

マスタージョーのスライド面をバックアップした構造になっていますから繰り返し使用しても高精度です。 Side and rear support provided by the base jaws reduces the centrifugal gripping force loss thus resulting in high repeatability.

● 精度は長期間安定しています Long-term stable accuracy! ●自動化にも対応でき着座確認も採用可能です Compatible with automation by use of seating confirmation

洗練された構造と特殊鋼設計により、長期間安定した把握精度が保てます。 The sophisticated mechanism and special steel design ensure longevity and gripping accuracy.

PUEシリーズワーク実績 PUE Series Work Example Ter コンパニオン キャリアハブ フランジ ブラケット ハブ Carrier Hub Flange Bracket Companion



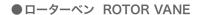
PUシリーズワーク実績 PU Series Work Example ベアリング外軸 Gear Bearing カップリング ギアブランク Gear Blank Coupling

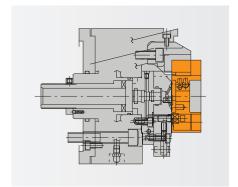
*CE対応品 *CE Correspondance

PU208

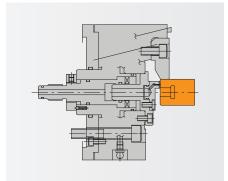


PUシリーズワーク事例 PU Series - Gripping Examples

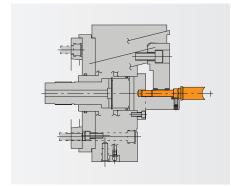




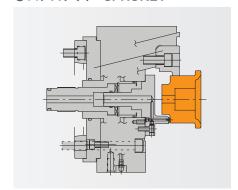
●バルブ VALVE



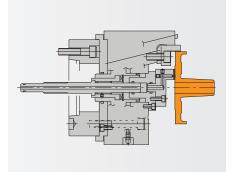
●コンロッド CONNECTING ROD



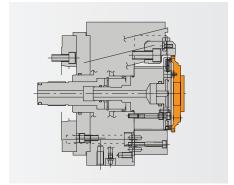
●スプロケット SPROKET



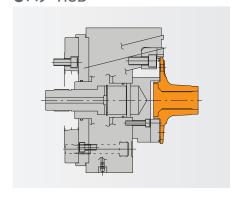
●カバー COVER



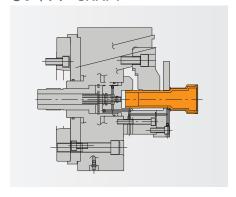
●ギア GEAR



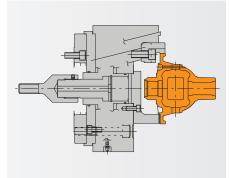
●ハブ HUB



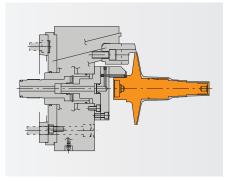
●シャフト SHAFT



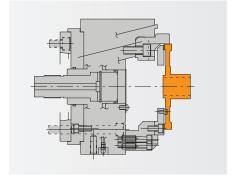
● デフケース DIFFERENTIAL CASE



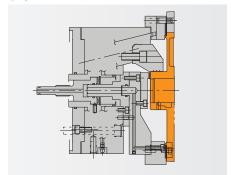
●プーリー PULLEY



●ギア GEAR



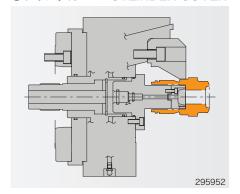
● ポンプカバー PUMP COVER



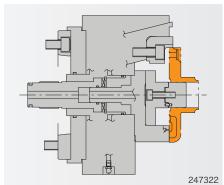


PUシリーズワーク事例 PU Series - Gripping Examples

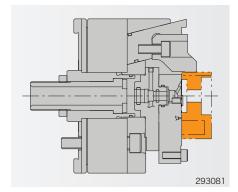




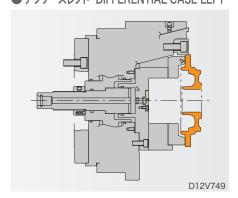
● オイルポンプカバー OIL PUMP COVER



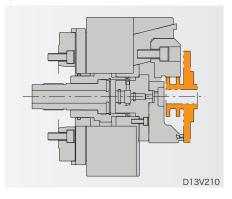
● ローターベーン ROTOR VANE



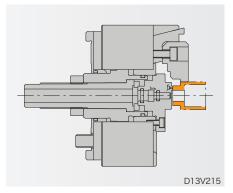
● デフケースレフト DIFFERENTIAL CASE LEFT



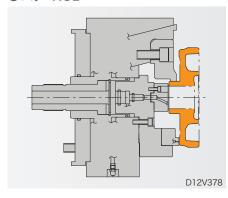
● フランジ FLANGE



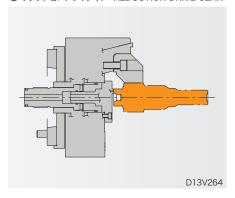
● ハウジング HOUSING



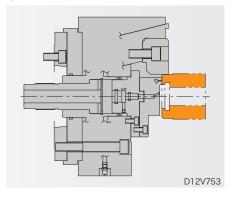
●ハブ HUB



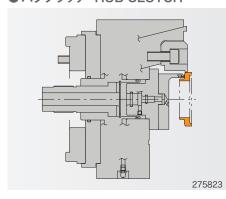
● リダクションドライブギア REDUCTION DRIVE GEAR



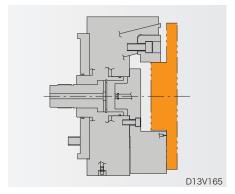
● リーチシリンダカバー REACH CYLINDER COVER



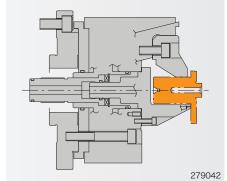
● ハブクラッチ HUB CLUTCH



●フランジ FLANGE



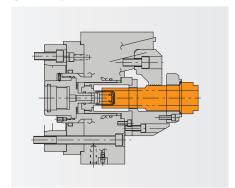
● アイドルギアシャフト IDLE GEAR SHAFT



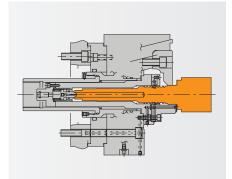


PUBシリーズワーク事例 PUB Series - Gripping Examples

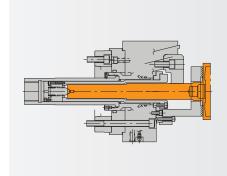




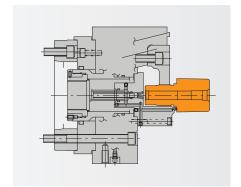
●シャフト SHAFT



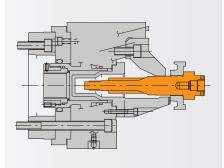
●シャフト SHAFT



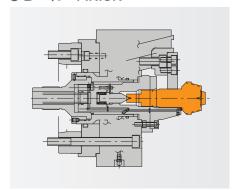
●ピニオン PINION



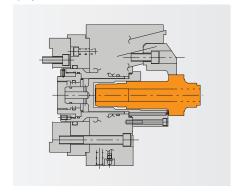
●ピニオンギア PINION GEAR



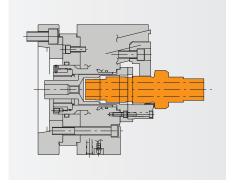
●ピニオン PINION



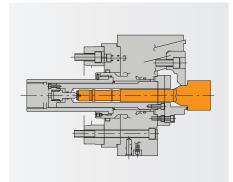
●ギア GEAR



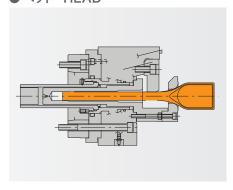
●プーリー PULLEY



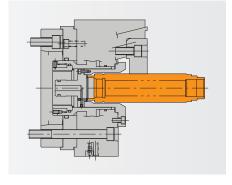
●シャフト SHAFT



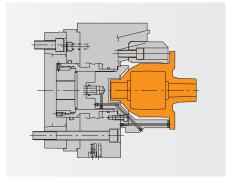
●ヘッド HEAD



●ロータ ROTOR

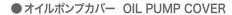


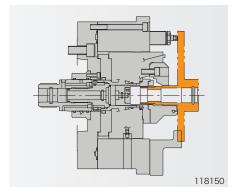
● デフケース DIFFERENTIAL CASE



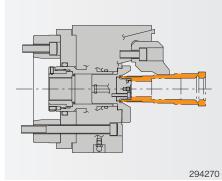


PUBシリーズワーク事例 PUB Series - Gripping Examples

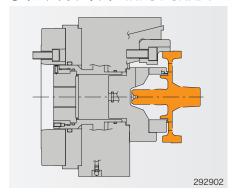




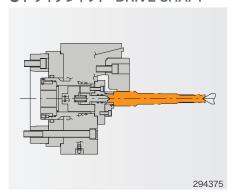
● ステータ STATOR



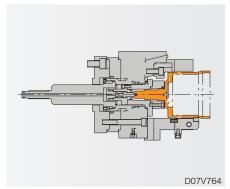
● インプットシャフト INPUT SHAFT



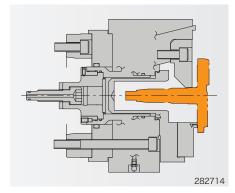
●ドライブシャフト DRIVE SHAFT



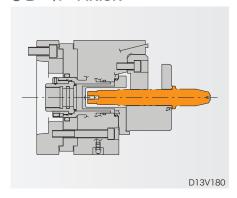
● フロントハウジング FRONT HOUSING



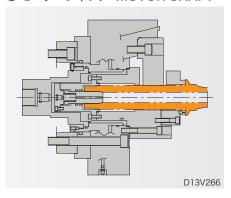
● クランクシャフト CRANK SHAFT



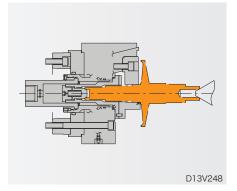
●ピニオン PINION



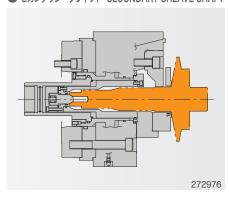
● モーターシャフト MOTOR SHAFT



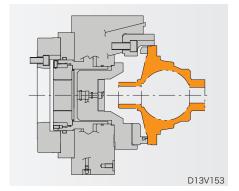
● ドライブプーリーシャフト DRIVE PULLEY SHAFT



● セカンダリシーブシャフト SECONDARY SHEAVE SHAFT



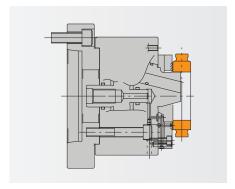
● デフケース DIFFERENTIAL CASE



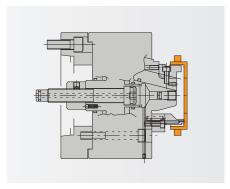


PUEシリーズワーク事例 PUE Series - Gripping Examples

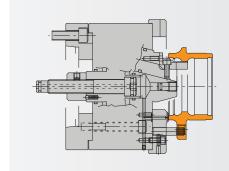
● カムリング CAM RING



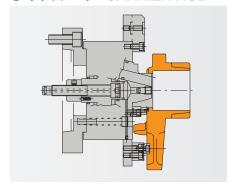
●ハブ HUB



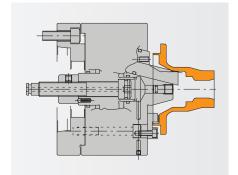
●ハブ HUB



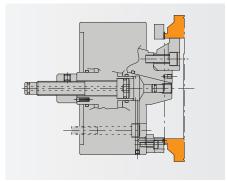
● キャリアハブ CARRIER HUB



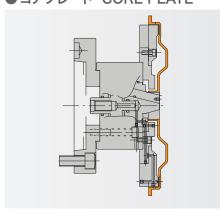
● ヨークフランジ YOKE FLANGE



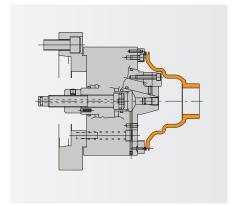
● アウター OUTER



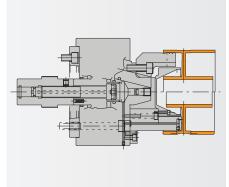
●コアプレート CORE PLATE



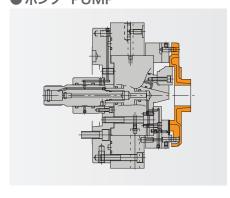
●ギア GEAR



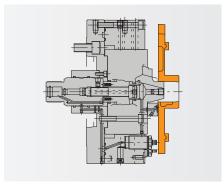
● クラッチ CLUTCH



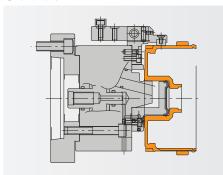
●ポンプ PUMP



● ポンプカバー PUMPCOVER



● クラッチ CLUTCH



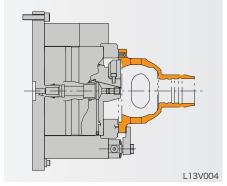


PUEシリーズワーク事例 PUE Series - Gripping Examples

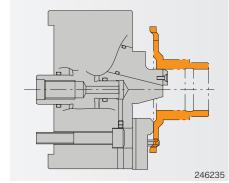




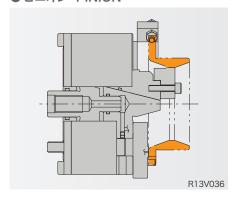
● デフケースライト DIFFERENTIAL CASE RIGHT



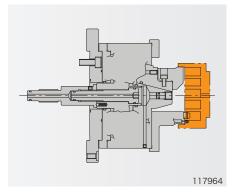
●プラネタリギア PLANETARY GEAR



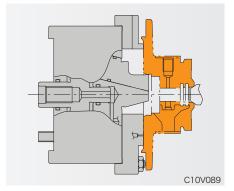
●ピニオン PINION



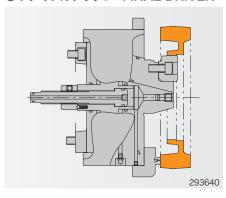
●スクロール SCROLL



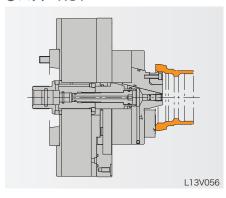
● ベアリングハウジング BEARING HOUSING



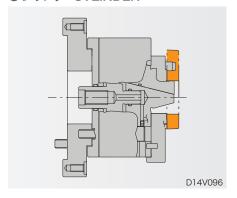
●ファイナルドリブン FINAL DRIVEN



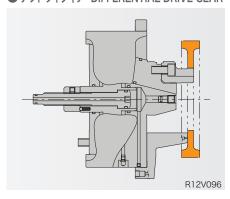
●ハット HUT



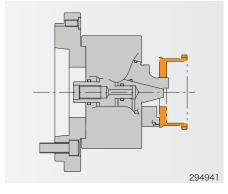
● シリンダ CYLINDER



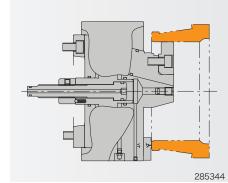
● デフドライブギア DIFFERENTIAL DRIVE GEAR



●スプロケット SPROCKET



● ベアリング内輪 BEARING INNER RING



レベルロックチャック **Level Lock Chuck**

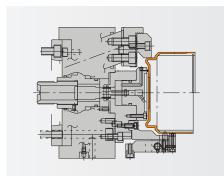
LU Series

LUシリーズワーク事例

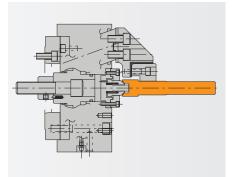
LU Series - Gripping Examples



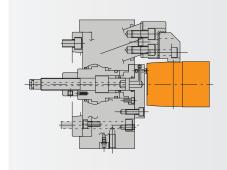
●ドラム DRUM



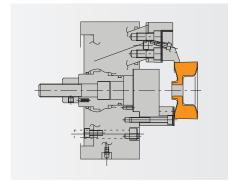
● ピニオンギア PINION GEAR



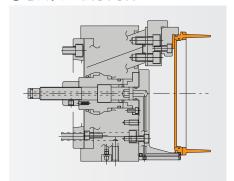
● ⊐□ ROLLER



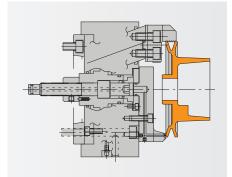
●プーリー PULLEY



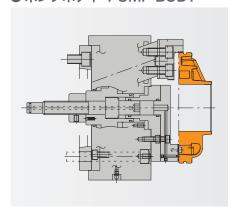
●ピストン PISTON



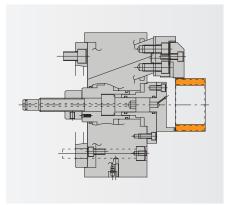
●ハブ HUB



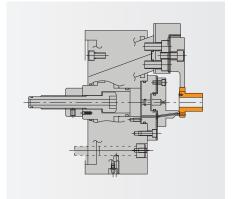
● ポンプボディ PUMP BODY



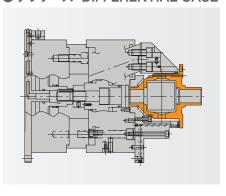
●ハブ HUB

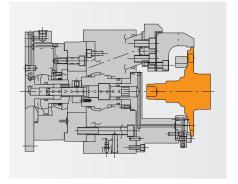


●ナット NUT

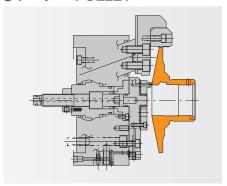


● デフケース DIFFERENTIAL CASE ● ハブ HUB





●プーリー PULLEY



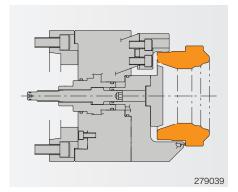
レベルロックチャック **Level Lock Chuck LU** Series

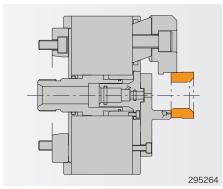
LUシリーズワーク事例

LU Series - Gripping Examples

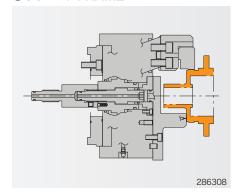




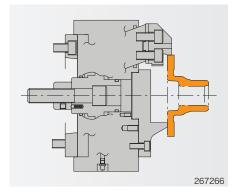




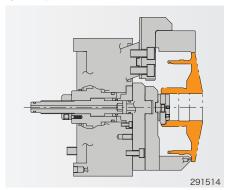
●フレーム FRAME



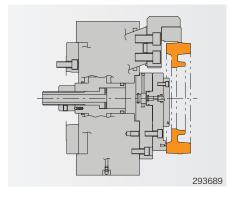
● フランジ FLANGE



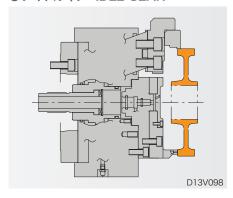
● スライドプーリー SLIDE PULLEY



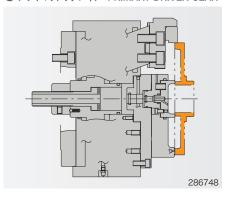
●ファイナルドリブン FINAL DRIVEN



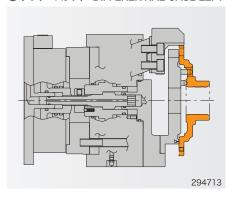
● アイドルギア IDLE GEAR



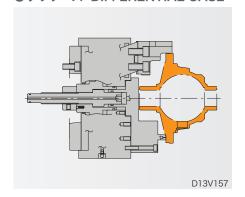
● プライマリドリブンギア PRIMARY DRIVEN GEAR



● デフケースレフト DIFFERENTIAL CASE LEFT



● デフケース DIFFERENTIAL CASE



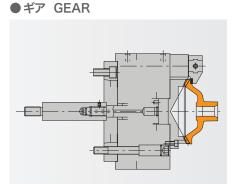
フィンガーチャック **Finger Chuck**

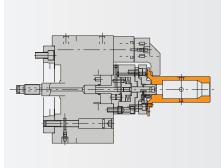
FG Series

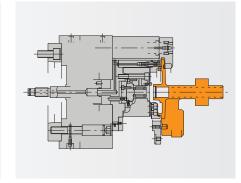
FGシリーズワーク事例 FG Series - Gripping Examples



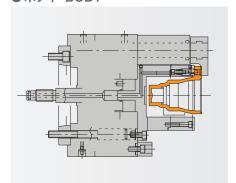
●ボディ BODY





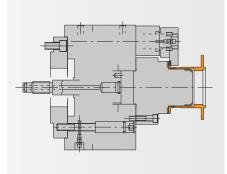


●ボディ BODY

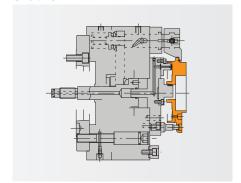


●ハブ HUB

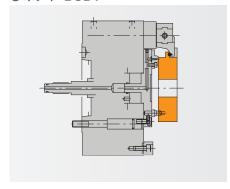
●ボス BOSS



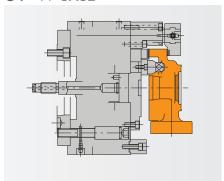
●ボディ BODY



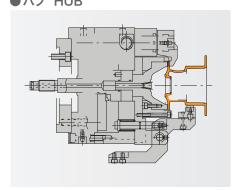
●ボディ BODY



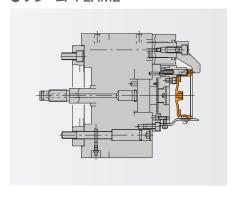
● ケース CASE



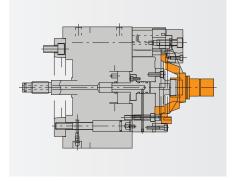
●ハブ HUB



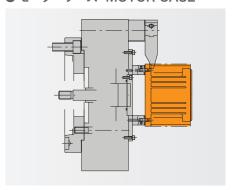
●フレーム FLAME



●ヘッド HEAD



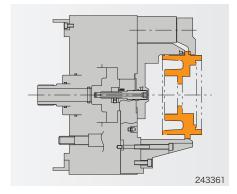
● モーターケース MOTOR CASE



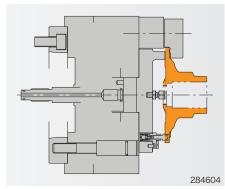
フィンガーチャック Finger Chuck **FG** Series FGシリーズワーク事例 FG Series - Gripping Examples



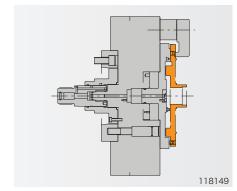
●フレーム FRAME



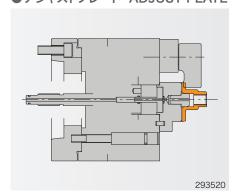




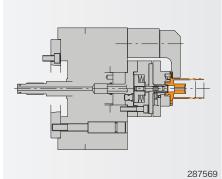
● オイルポンプカバー OIL PUMP COVER



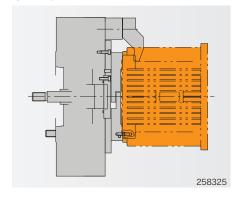
● アジャストプレート ADJUST PLATE



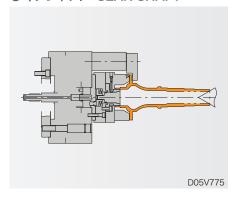
●ケース CASE



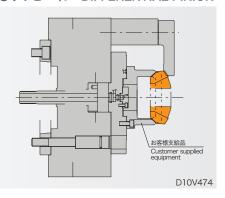
● モーターフレーム MOTOR FRAME



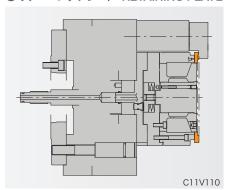
● ギアシャフト GEAR SHAFT



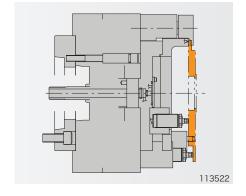
● デフピニオン DIFFERENTIAL PINION



● リテーニングプレート RETAINING PLATE



● オイルポンプカバー OIL PUMP COVER

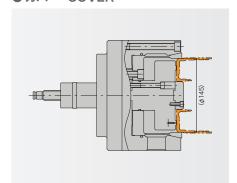




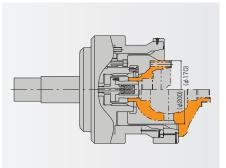


コレット事例 Collet Series - Gripping Examples

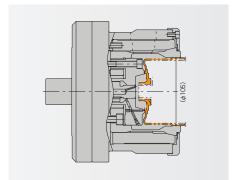
●カバー COVER



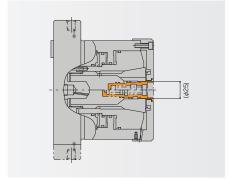
● デフケース DIFFERENTIAL CASE



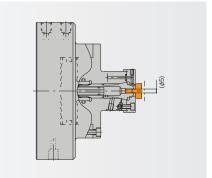
● クラッチ CLUTCH



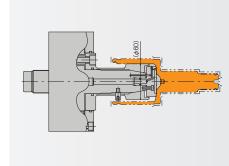
●スリーブ SLEEVE



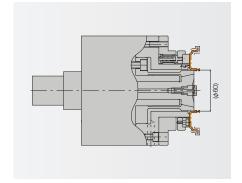
● バルブピストン VALVE PISTON



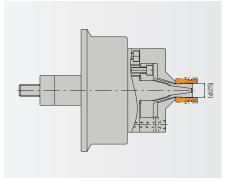
●ボールジョイント BALL JOINT



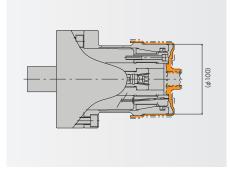
●ピストン PISTON



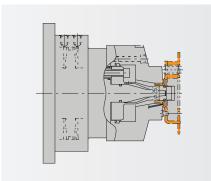
● バルブアウター VALVE OUTER



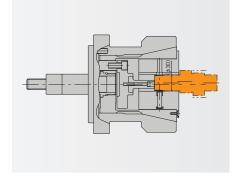
● ハブクラッチ HUB CLUTCH



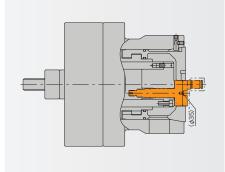
● キャリアプレート CARRIER PLATE



● クランクシャフト CRANK SHAFT



● クランクシャフト CRANK SHAFT

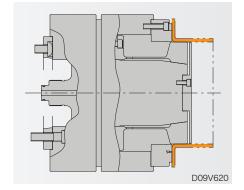




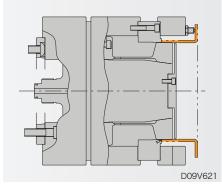


コレット事例 Collet Series - Gripping Examples

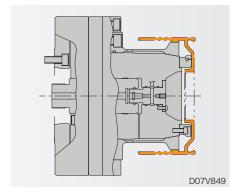
● 円管 CIRCULAR PIPE



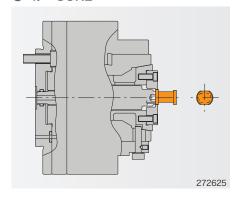
● 円管 CIRCULAR PIPE



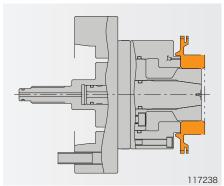
● ハブロータ HUB ROTOR



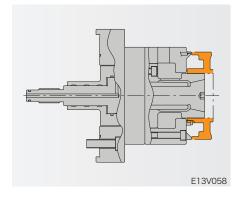
●コア CORE



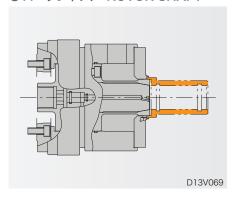
● プラネタリキャリア PLANETARY CARRIER



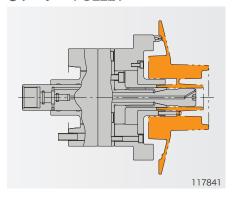
●ハブ HUB



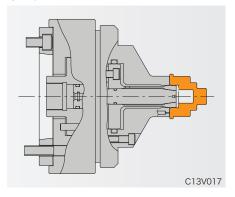
● ロータシャフト ROTOR SHAFT



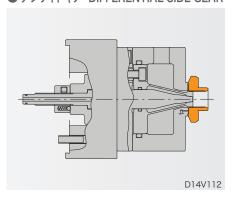
●プーリー PULLEY



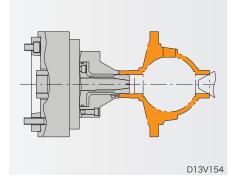
●ハブ HUB



● デフサイドギア DIFFERENTIAL SIDE GEAR



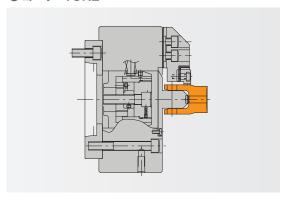
● デフケース DIFFERENTIAL CASE

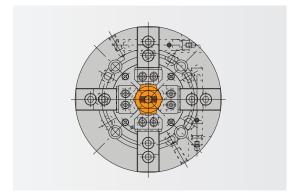




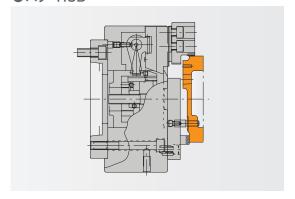
その他事例① Other Gripping Examples ①

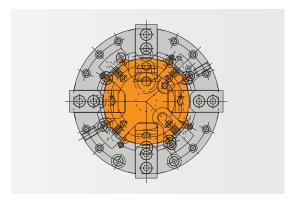
● ヨーク YOKE



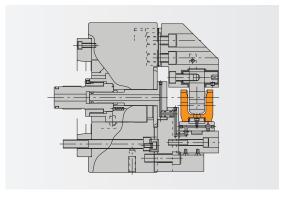


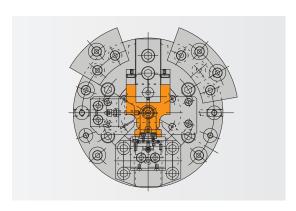
●ハブ HUB



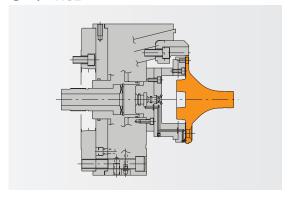


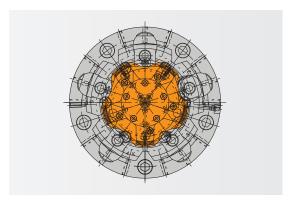
● ヨーク YOKE





●ハブ HUB

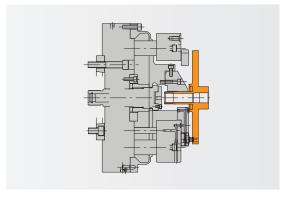


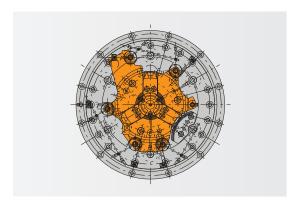




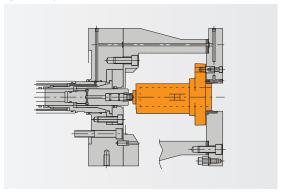
その他事例② Other Gripping Examples ②

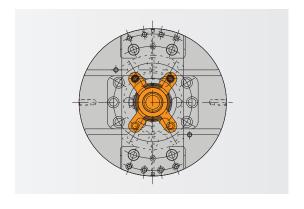
●カバー COVER



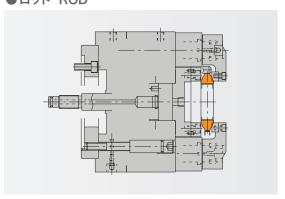


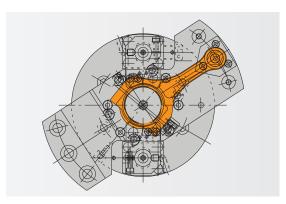
●シリンダー CYLINDER



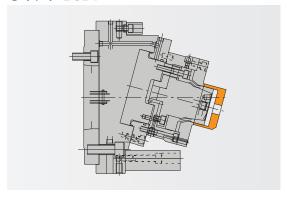


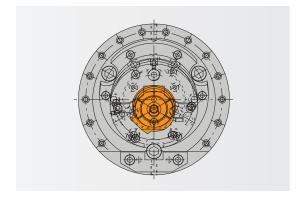
●ロッド ROD





●ボディ BODY

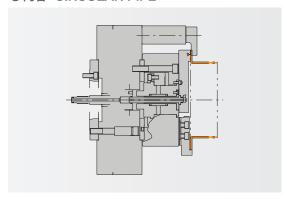


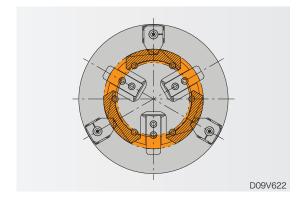




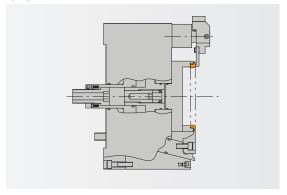
その他事例③ Other Gripping Examples ③

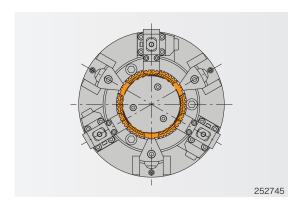
● 円管 CIRCULAR PIPE



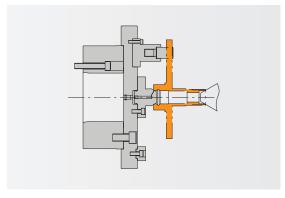


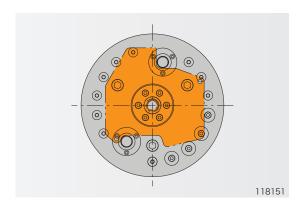
●ギア GEAR



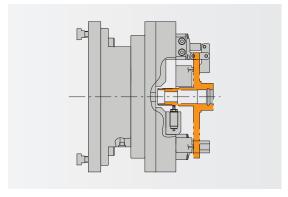


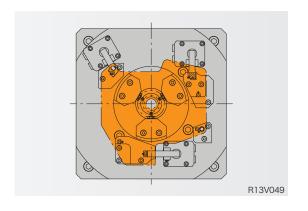
● オイルポンプカバー OIL PUMP COVER





● オイルポンプカバー OIL PUMP COVER

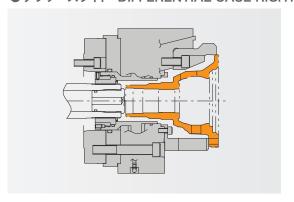


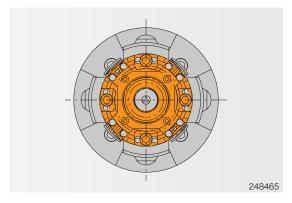




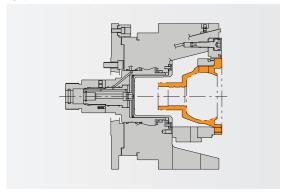
その他事例④ Other Gripping Examples ④

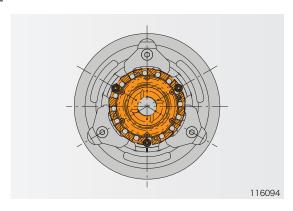
● デフケースライト DIFFERENTIAL CASE RIGHT



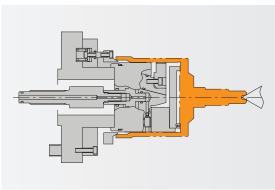


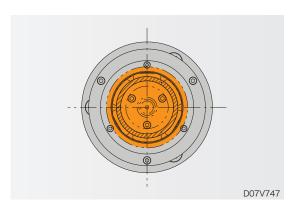
● デフケースライト DIFFERENTIAL CASE RIGHT



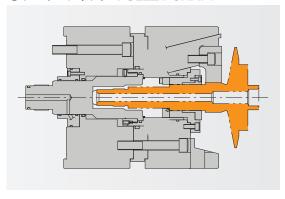


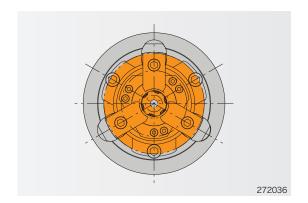
● ハウジング HOUSING





●プーリーシャフト PULLEY SHAFT



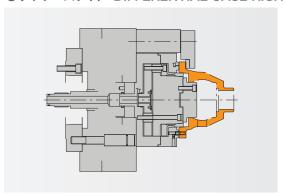


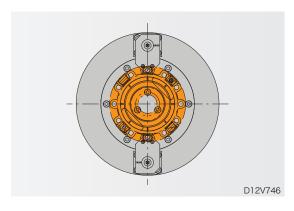




その他事例 ⑤ Other Gripping Examples ⑤

● デフケースライト DIFFERENTIAL CASE RIGHT







America Contact

KITAGAWA - NORTHTECH INC. Tel. +1 847-310-8787 Fax. +1 847-310-9484

● KITAGAWA MEXICO S.A. DE C.V Tel. +52 449-917-8825 Fax. +52 449-971-1966

301 E. Commerce Dr, Schaumburg, IL. 60173 USA https://www.kitagawa-usa.com

Circuito Progreso No. 102, Parque Industrial Logistica Automotriz, Aquascalientes, Ags., C.P.20340, Mexico

Europe Contact

KITAGAWA EUROPE LTD.

Tel. +44 1725-514000 Fax. +44 1725-514001

KITAGAWA EUROPE GmbH Tel. +49 2102-123-78-00 Fax. +49 2102-123-78-69

KITAGAWA EUROPE GmbH Poland Office Tel. +48 607-39-8855

KITAGAWA EUROPE GmbH Czech Office

Tel. +420 603 856 122

KITAGAWA EUROPE GmbH Romania Office Tel. +40 727-770-329

KITAGAWA EUROPE GmbH Hungary Office

Tel. +36 30-510-3550

Unit 1 The Headlands, Downton, Salisbury, Wiltshire SP5 3JJ, United Kingdom https://www.kitagawa.global/en

Borsigstrasse 3,40880,Ratingen Germany https://www.kitagawa.global/de

44-240 Zory,ul. Niepodleglosci 3 Poland https://www.kitagawa.global/pl

Purkynova 125,612 00 Brno,Czech Republic https://www.kitagawa.global/cz

Strada Heliului 15,Bucharest 1,013991,Romania https://www.kitagawa.global/ro

Dery T.u.5,H-9024 Gyor,Hungary https://www.kitagawa.global/hu

Asia Contact

KITAGAWA INDIA PVT LTD.

Kitagawa Corporation (Shanghai)

Tel. +91 80-2976-5200 Fax. +91 80-2976-5205

• KITAGAWA TRADING (THAILAND) CO., LTD. Tel. +66 2-712-7479 Fax. +66 2-712-7481

Tel. +86 21-6295-5772 Fax. +86 21-6295-5792 Kitagawa Corporation (Shanghai) Guangzhou Office

Tel. +86 20-2885-5276

DEAMARK LIMITED Tel. +886 2-2393-1221 Fax. +886 2-2395-1231

 KITAGAWA KOREA AGENT CO., LTD. Tel. +82 2-2026-2222 Fax. +82 2-2026-2113 Plot No.42,2nd Phase Jigani Industrial Area, Jigani, Bangalore – 560105, Karnataka, India https://www.kitagawa.global/in

9th FL,Home Place Office Building,283/43 Sukhumvit 55Rd. (Thonglor 13),Klongton-Nua,Wattana,Bangkok 10110,Thailand https://www.smri.asia/jp/kitagawa/

Room308 3F Building B. Far East International Plaza, No.317 Xian Xia Road, Chang Ning, Shanghai, 200051, China https://www.kitagawa.com.cn

B07,25/F,West Tower,Yangcheng International Trading Centre,No.122,East Tiyu Road,Tianhe District,Guangzhou,China

No. 6,Lane 5,Lin Sen North Road,Taipei,Taiwan https://www.deamark.com.tw/

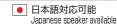
803 Ho,B-Dong, Woolim Lion's Valley, 371-28 Gasan-Dong, Gumcheon-Gu, Seoul, Korea http://www.kitagawa.co.kr

Oceania Contact

DIMAC TOOLING PTY.LTD.

Tel. +61 3-9561-6155 Fax. +61 3-9561-6705

69-71 Williams Rd, Dandenong South, Victoria, 3175 Australia https://www.dimac.com.au





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本 社	広島県府中市元町77-1	T726-8610	Tel.(0847)40-0561	Fax.(0847)45-8911
HEAD OFFICE	77-1 Motomachi, Fuchu-shi, Hiroshima, 7	26-8610,Japan	Tel. +81 847-40-0561	Fax. +81 847-45-8911
東京営業課	埼玉県さいたま市北区吉野町1-405-1	T331-9634	Tel.(048)667-3469	Fax.(048)663-4678
仙台支店駐在	宮城県仙台市若林区大和町4-15-13	T984-0042	Tel.(022)232-6732(代)	Fax.(022)232-6739
名古屋営業課	愛知県名古屋市中川区上高畑2-62	T454-0873	Tel.(052)363-0371(代)	Fax.(052)362-0690
大阪営業課	大阪府大阪市住之江区北加賀屋3-2-9	T559-0011	Tel.(06)6685-9065(代)	Fax.(06)6684-2025
広島営業課	広島県府中市元町77-1	7726-8610	Tel.(0847)40-0541	Fax.(0847)46-1721
九州支店駐在	福岡県福岡市博多区板付7-6-39	7812-0888	Tel.(092)501-2102(代)	Fax.(092)501-2103
海外営業課	広島県府中市元町77-1	7726-8610	Tel.(0847)40-0526	Fax.(0847)45-8911

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